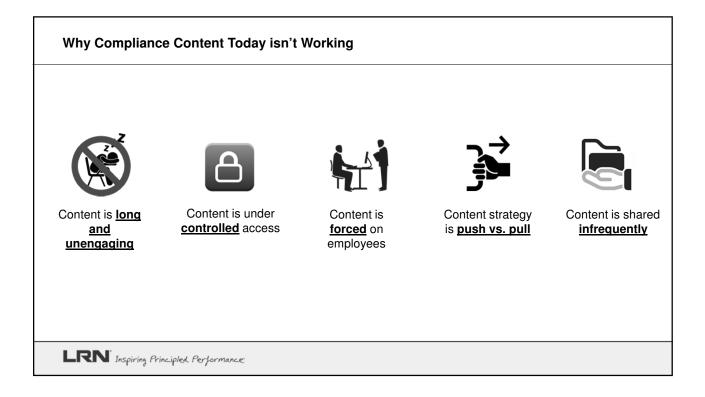
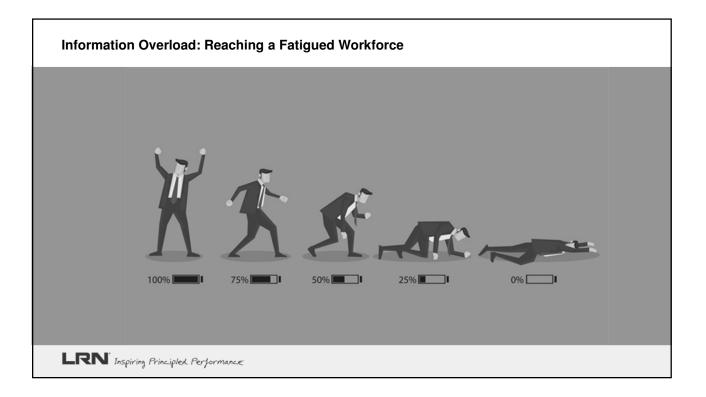


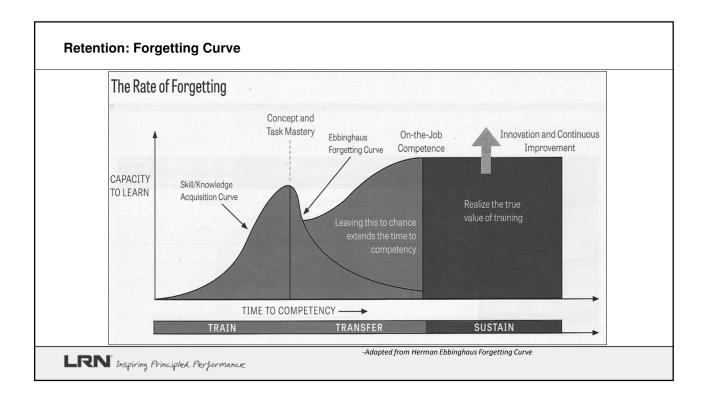


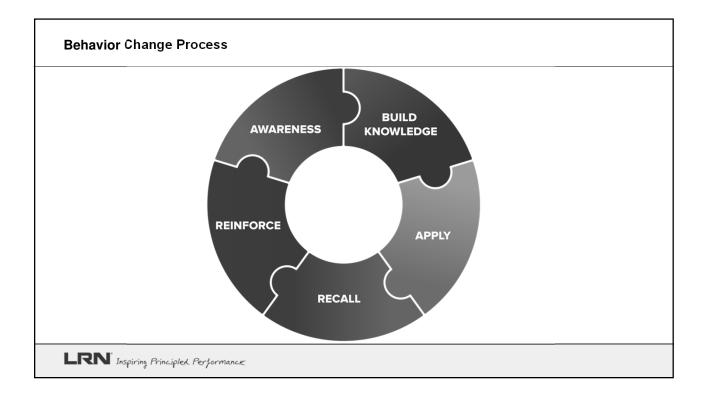
A Decade Ago	Today
80% classroom based	80% integrated in the workplace
80% formal	80% informal, at your fingertips
Instructor-led / centrally administered	Self-directed and Experiential
LMS as a learning destination	Social Learning
Hour – long Learning Objects	2-3 minute video vignettes
Location-centric	Mobile, On-Demand
One size fits all	Individualized / personalized
Global considerations emerging	Global + country localized
Company – centric education	Branded education to the supply chain & extended enterprise
Once a year	Ongoing, embedded, 24/7 at your fingertips

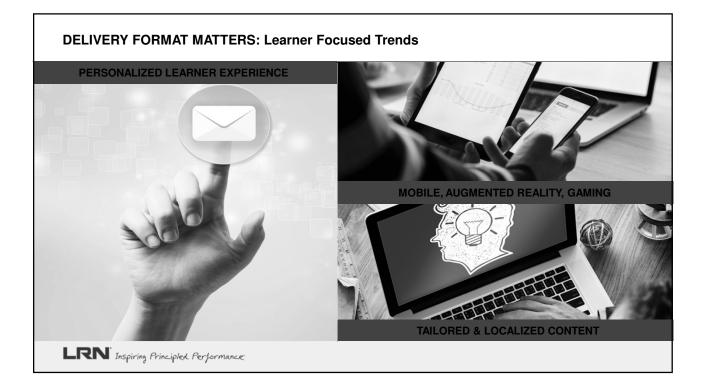
LRN Inspiring Principled Performance

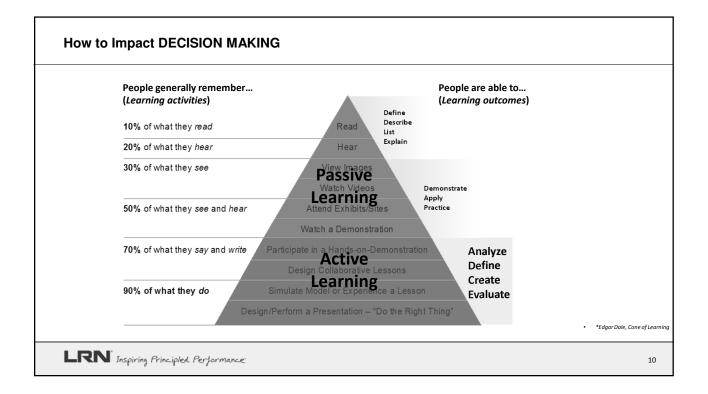


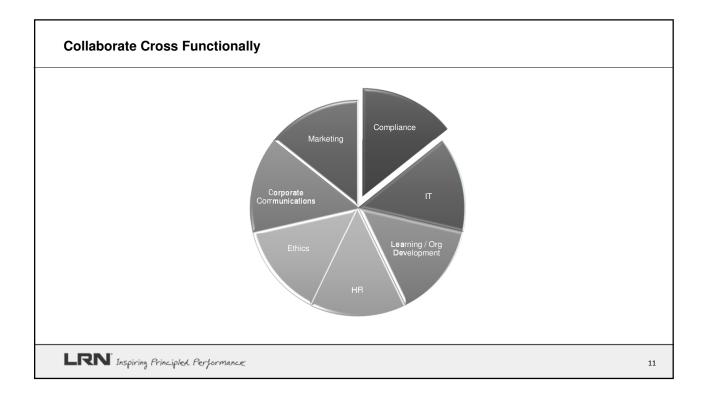


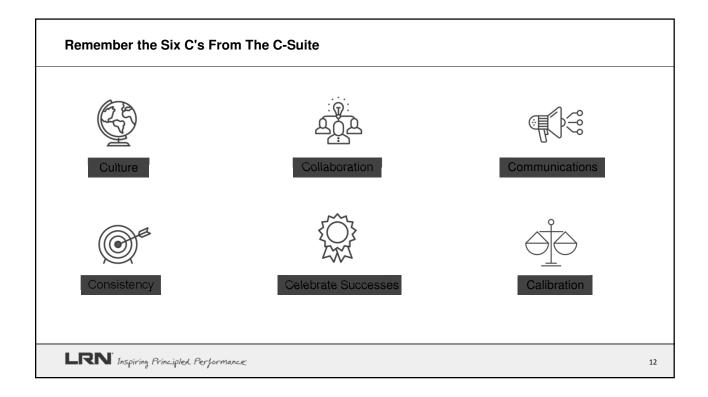












Break Down Silos Through Dialogue

Resources & tools for leaders to actively model conversations.

- ✓ Facilitate difficult conversations
- Present real life contextual situations
- ✓ Promote listening
- ✓ Engage in discussions that are help employees solve ethical issues that arise day to day

LRN Inspiring Principled Performance

